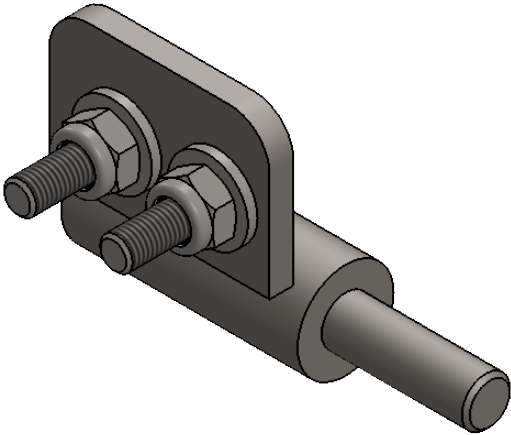
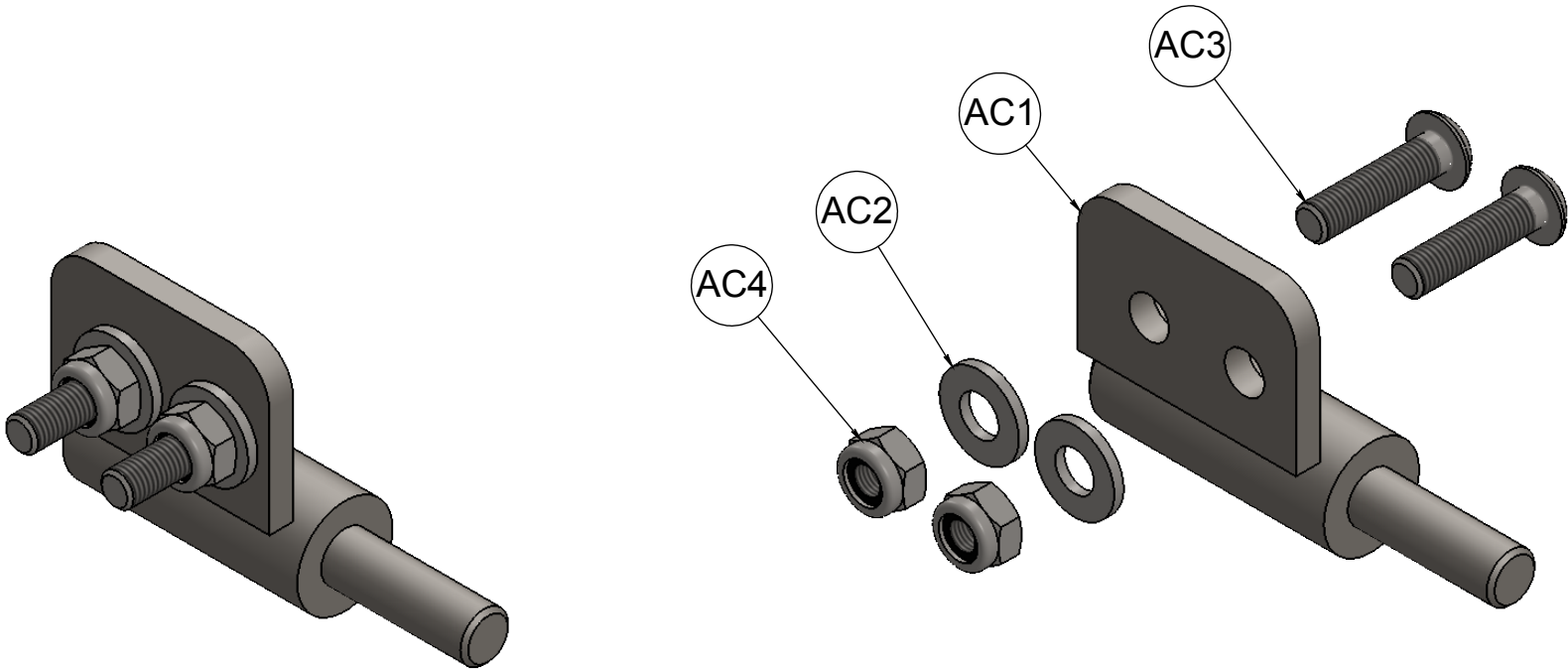


| REVISIONS |            |                         |       |
|-----------|------------|-------------------------|-------|
| PRO REV   | DATE       | ALTERATION              | AUTH  |
| 0         | 14-12-2019 | AS PER CLIENT'S REQUEST | V1422 |

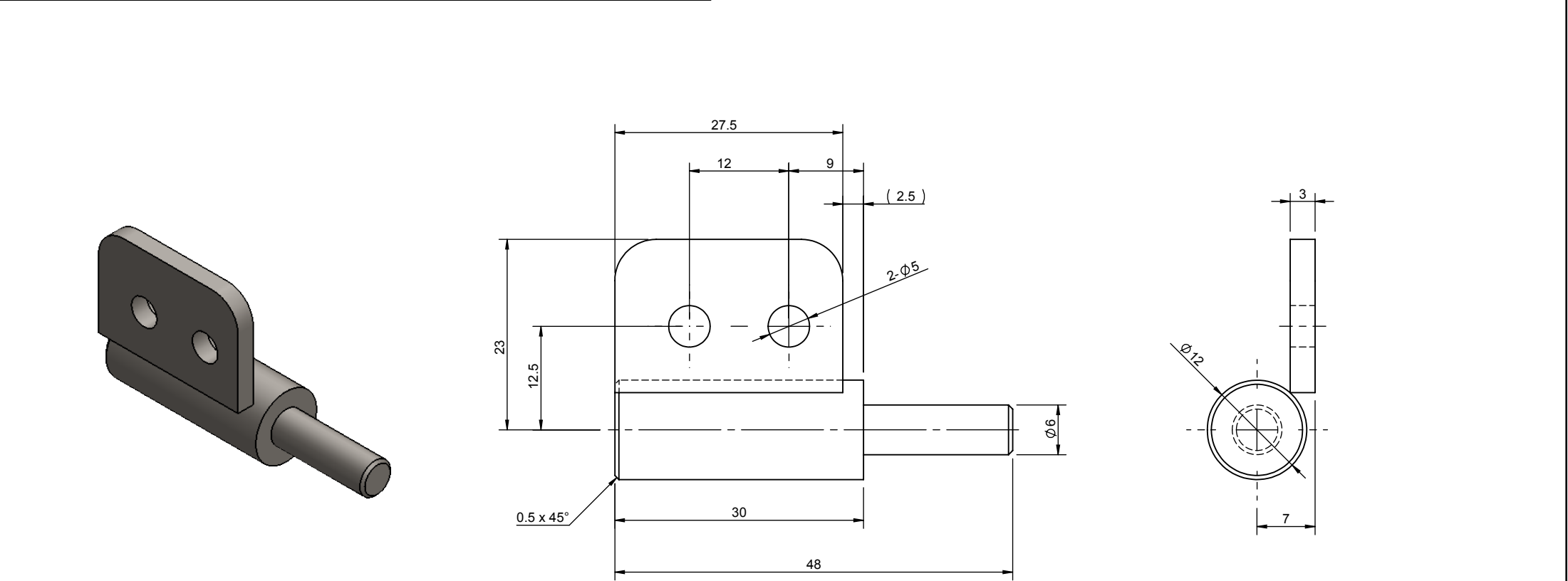


|                                             |              |                                                                       |                                                             |               |                                                     |       |                         |         |          |              |            |              |            |                                                                                                              |     |
|---------------------------------------------|--------------|-----------------------------------------------------------------------|-------------------------------------------------------------|---------------|-----------------------------------------------------|-------|-------------------------|---------|----------|--------------|------------|--------------|------------|--------------------------------------------------------------------------------------------------------------|-----|
| MO: 19110190                                | Batch:1 of 1 | Product Description: <b>Barrel Hinge Male Part (Steel) Bolt on LH</b> |                                                             | 0             | 14-12-2019                                          |       | AS PER CLIENT'S REQUEST |         |          |              |            |              | V1422      |                                                                                                              |     |
| Quantity Batch: 10                          |              | Product Code: 001-005-0026NZ                                          |                                                             |               |                                                     |       |                         |         |          |              |            |              |            |                                                                                                              |     |
| Contract #: N/A                             |              | Dwg Description: <b>REVISIONTABLE</b>                                 |                                                             | PRO REV.      | DATE                                                |       | ALTERATION              |         |          |              |            |              | AUTH.      |                                                                                                              |     |
| Contract Ref: <b>Reid&amp;Twiname - C52</b> |              | Client: <b>Reid&amp;Twiname</b>                                       | Client Code: <b>N/A</b>                                     | Selection     | 0.5-3                                               | >3-6  | >6-30                   | >30-120 | >120-400 | >400-1000    | >1000-2000 | >2000-4000   | >4000-8000 | Angle Tolerance                                                                                              |     |
| Issued By:                                  |              | Date:                                                                 | Client Dwg Ref: <b>N/A</b>                                  | Client Rev: 0 |                                                     | ±0.05 | ±0.05                   | ±0.1    | ±0.15    | ±0.2         | ±0.3       | ±0.5         | ±0.8       | -                                                                                                            | ±1° |
| Received By:                                |              | Date:                                                                 | Product Finish: <b>Black OGF/Smooth/Matt 25+-5/RAL 9005</b> |               |                                                     | ±0.1  | ±0.1                    | ±0.2    | ±0.3     | ±0.5         | ±0.8       | ±1.2         | ±2         | ±3                                                                                                           |     |
|                                             |              |                                                                       |                                                             |               | ➡                                                   | ±0.15 | ±0.2                    | ±0.5    | ±0.8     | ±1.2         | ±2         | ±3           | ±4         | ±5                                                                                                           |     |
|                                             |              |                                                                       |                                                             |               | NOTE: All dimensions in mm (unless noted otherwise) |       |                         |         |          | W = 0.0 (Kg) |            | Sheet 1 of 4 |            |  First Angle Projection |     |

| List of Part |              |                                                                  |                 |      |      |      |       |
|--------------|--------------|------------------------------------------------------------------|-----------------|------|------|------|-------|
| Part #       | Code         | Description                                                      | Material Spec   | Size | Qty. | Unit | Total |
| AC1          | SFP-010-0156 | Barrel Hinge Male Part (Steel) Bolt on LH                        | Steel           | -    | 1    | Pcs  | 1     |
| AC2          | 914-098-0004 | Stainless steel washer to suit M4 OD 10mm x 1mm                  | Stainless steel | -    | 2    | Pcs  | 2     |
| AC3          | 914-016-0990 | Hex socket (allen Key) & Domed Head bolt M4 x 15mm L x 0.7 pitch | Stainless Steel | -    | 2    | Pcs  | 2     |
| AC4          | 914-047-0009 | Nyloc Nut : M4 x pitch 0.7 Stainless Steel                       | Stainless Steel | -    | 2    | Pcs  | 2     |



|                                                     |              |                                                                       |  |                                                             |  |               |              |                         |            |              |          |           |                                                                                                              |            |            |                 |   |     |
|-----------------------------------------------------|--------------|-----------------------------------------------------------------------|--|-------------------------------------------------------------|--|---------------|--------------|-------------------------|------------|--------------|----------|-----------|--------------------------------------------------------------------------------------------------------------|------------|------------|-----------------|---|-----|
| MO: 19110190                                        | Batch:1 of 1 | Product Description: <b>Barrel Hinge Male Part (Steel) Bolt on LH</b> |  |                                                             |  | 0             | 14-12-2019   | AS PER CLIENT'S REQUEST |            |              |          |           |                                                                                                              | V1422      |            |                 |   |     |
| Quantity Batch: 10                                  |              | Product Code: 001-005-0026NZ                                          |  |                                                             |  |               |              |                         |            |              |          |           |                                                                                                              |            |            |                 |   |     |
| Contract #: N/A                                     |              | Dwg Description: <b>LIST OF MATERIAL</b>                              |  |                                                             |  | PRO REV.      | DATE         |                         | ALTERATION |              |          |           |                                                                                                              |            | AUTH.      |                 |   |     |
| Contract Ref: <b>Reid&amp;Twiname - C52</b>         |              | Client: <b>Reid&amp;Twiname</b>                                       |  | Client Code: <b>N/A</b>                                     |  | Selection     | 0.5-3        | >3-6                    | >6-30      | >30-120      | >120-400 | >400-1000 | >1000-2000                                                                                                   | >2000-4000 | >4000-8000 | Angle Tolerance |   |     |
| Issued By:                                          |              | Date:                                                                 |  | Client Dwg Ref: <b>N/A</b>                                  |  | Client Rev: 0 |              |                         | ±0.05      | ±0.05        | ±0.1     | ±0.15     | ±0.2                                                                                                         | ±0.3       | ±0.5       | ±0.8            | - | ±1° |
| Received By:                                        |              | Date:                                                                 |  | Product Finish: <b>Black OGF/Smooth/Matt 25+-5/RAL 9005</b> |  |               | ±0.1         | ±0.1                    | ±0.2       | ±0.3         | ±0.5     | ±0.8      | ±1.2                                                                                                         | ±2         | ±3         |                 |   |     |
|                                                     |              |                                                                       |  |                                                             |  |               | ±0.15        | ±0.2                    | ±0.5       | ±0.8         | ±1.2     | ±2        | ±3                                                                                                           | ±4         | ±5         |                 |   |     |
| NOTE: All dimensions in mm (unless noted otherwise) |              |                                                                       |  |                                                             |  |               | W = 0.0 (Kg) |                         |            | Sheet 2 of 4 |          |           |  First Angle Projection |            |            |                 |   |     |



Yêu cầu/hướng dẫn

-

-

Xác nhận của người thực hiện:

☐ Các yêu cầu phía trên đã được thực hiện.

Ký tên

-

Mã số

-

Ngày thực hiện

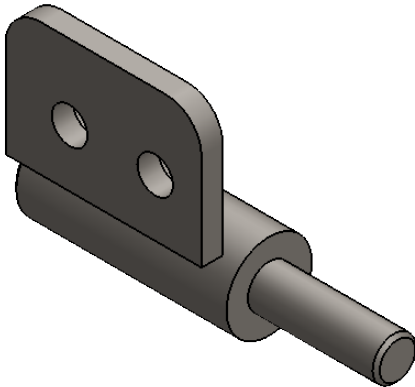
.....

.....

...../...../.....

|                                              |              |                                                                       |                                         |                                                                                       |                                                     |                                  |                      |         |          |           |              |            |                                                                                       |                        |
|----------------------------------------------|--------------|-----------------------------------------------------------------------|-----------------------------------------|---------------------------------------------------------------------------------------|-----------------------------------------------------|----------------------------------|----------------------|---------|----------|-----------|--------------|------------|---------------------------------------------------------------------------------------|------------------------|
| Tên và Mã Số Máy:<br>(Name & Machine's Code) |              | Mã Số Đồ Gá Kiểm Tra:<br>(Check Jig's Code)                           | Dụng Cụ Kiểm Tra:<br>(Check Tool)       | Người Kiểm tra:<br>(Checked By)                                                       | Ngày:.....<br>(Date)                                | Người Thẩm Tra:<br>(Verified By) | Ngày:.....<br>(Date) |         |          |           |              |            |                                                                                       |                        |
| Mã Số Dụng Cụ:<br>(Tool's Code)              |              | Mã Số Đồ Gá Lắp Ráp:<br>(Assembly Jig's Code)                         | Tần Suất Kiểm Tra:<br>(Check Frequency) |                                                                                       |                                                     |                                  |                      |         |          |           |              |            |                                                                                       |                        |
| MO: 19110190                                 | Batch:1 of 1 | Product Description: <b>Barrel Hinge Male Part (Steel) Bolt on LH</b> |                                         | 0                                                                                     | 14-12-2019                                          | AS PER CLIENT'S REQUEST          |                      |         |          | V1422     |              |            |                                                                                       |                        |
| Quantity Batch: 10                           |              | Product Code: 001-005-0026NZ                                          |                                         |                                                                                       |                                                     |                                  |                      |         |          |           |              |            |                                                                                       |                        |
| Contract #: N/A                              |              | Dwg Description: AC01(1/2)                                            |                                         | PRO REV.                                                                              | DATE                                                | ALTERATION                       |                      |         |          | AUTH.     |              |            |                                                                                       |                        |
| Contract Ref: Reid&Twiname - C52             |              | Client: Reid&Twiname                                                  | Client Code: N/A                        | Selection                                                                             | 0.5-3                                               | >3-6                             | >6-30                | >30-120 | >120-400 | >400-1000 | >1000-2000   | >2000-4000 | >4000-8000                                                                            | Angle Tolerance        |
| Issued By:                                   | Date:        | Client Dwg Ref: N/A                                                   | Client Rev: 0                           |                                                                                       | ±0.05                                               | ±0.05                            | ±0.1                 | ±0.15   | ±0.2     | ±0.3      | ±0.5         | ±0.8       | -                                                                                     | ±1°                    |
|                                              |              |                                                                       |                                         |                                                                                       | ±0.1                                                | ±0.1                             | ±0.2                 | ±0.3    | ±0.5     | ±0.8      | ±1.2         | ±2         | ±3                                                                                    |                        |
| Received By:                                 | Date:        | Product Finish: Black OGF/Smooth/Matt 25+-5/RAL 9005                  |                                         |  | ±0.15                                               | ±0.2                             | ±0.5                 | ±0.8    | ±1.2     | ±2        | ±3           | ±4         | ±5                                                                                    |                        |
|                                              |              |                                                                       |                                         |                                                                                       | NOTE: All dimensions in mm (unless noted otherwise) |                                  |                      |         | W = (Kg) |           | Sheet 3 of 4 |            |  | First Angle Projection |

- 1. Tẩy chất bẩn thùng dầu (Tẩy dầu).
- 2. Rửa lần 1 (Dùng nước).
- 3. Tẩy sét (Hóa chất: H2SO4).
- 4. Rửa lần 2 (Dùng nước).
- 5. Hồ định hình.
- 6. Hồ phốt phát (Hóa chất phốt phát).
- 7. Rửa sạch lần cuối cùng.
- 8. Vệ sinh sản phẩm trước khi sơn. (Muốn biết thêm chi tiết xin tham khảo bản Quy Trình Kiểm Tra và Xử Lý Trước Khi Sơn tên: CARBON STEEL [PCPB Carbon Steel. WI])



**Yêu cầu/hướng dẫn**

-  
-  
-  
**Xác nhận của người thực hiện:**  
☐ Các yêu cầu phía trên đã được thực hiện.

Ký tên      -      Mã số      -      Ngày thực hiện  
.....      .....      ....../...../.....

|                                              |              |                                                                       |                                         |                                                                                       |                                                     |                                  |                      |         |          |           |              |            |                                                                                                              |                 |
|----------------------------------------------|--------------|-----------------------------------------------------------------------|-----------------------------------------|---------------------------------------------------------------------------------------|-----------------------------------------------------|----------------------------------|----------------------|---------|----------|-----------|--------------|------------|--------------------------------------------------------------------------------------------------------------|-----------------|
| Tên và Mã Số Máy:<br>(Name & Machine's Code) |              | Mã Số Đồ Gá Kiểm Tra:<br>(Check Jig's Code)                           | Dụng Cụ Kiểm Tra:<br>(Check Tool)       | Người Kiểm tra:<br>(Checked By)                                                       | Ngày:.....<br>(Date)                                | Người Thẩm Tra:<br>(Verified By) | Ngày:.....<br>(Date) |         |          |           |              |            |                                                                                                              |                 |
| Mã Số Dụng Cụ:<br>(Tool's Code)              |              | Mã Số Đồ Gá Lắp Ráp:<br>(Assembly Jig's Code)                         | Tần Suất Kiểm Tra:<br>(Check Frequency) |                                                                                       |                                                     |                                  |                      |         |          |           |              |            |                                                                                                              |                 |
| MO: 19110190                                 | Batch:1 of 1 | Product Description: <b>Barrel Hinge Male Part (Steel) Bolt on LH</b> |                                         | 0                                                                                     | 14-12-2019                                          | AS PER CLIENT'S REQUEST          |                      |         |          | V1422     |              |            |                                                                                                              |                 |
| Quantity Batch: 10                           |              | Product Code: 001-005-0026NZ                                          |                                         |                                                                                       |                                                     |                                  |                      |         |          |           |              |            |                                                                                                              |                 |
| Contract #: N/A                              |              | Dwg Description: AC01(2/2)                                            |                                         | PRO REV.                                                                              | DATE                                                | ALTERATION                       |                      |         |          | AUTH.     |              |            |                                                                                                              |                 |
| Contract Ref: Reid&Twname - C52              |              | Client: Reid&Twname                                                   | Client Code: N/A                        | Selection                                                                             | 0.5-3                                               | >3-6                             | >6-30                | >30-120 | >120-400 | >400-1000 | >1000-2000   | >2000-4000 | >4000-8000                                                                                                   | Angle Tolerance |
| Issued By:                                   |              | Client Dwg Ref: N/A                                                   |                                         |                                                                                       | ±0.05                                               | ±0.05                            | ±0.1                 | ±0.15   | ±0.2     | ±0.3      | ±0.5         | ±0.8       | -                                                                                                            | ±1°             |
| Date:                                        |              | Client Rev: 0                                                         |                                         |                                                                                       | ±0.1                                                | ±0.1                             | ±0.2                 | ±0.3    | ±0.5     | ±0.8      | ±1.2         | ±2         | ±3                                                                                                           |                 |
| Received By:                                 |              | Product Finish: Black OGF/Smooth/Matt 25+-5/RAL 9005                  |                                         |  | ±0.15                                               | ±0.2                             | ±0.5                 | ±0.8    | ±1.2     | ±2        | ±3           | ±4         | ±5                                                                                                           |                 |
|                                              |              |                                                                       |                                         |                                                                                       | NOTE: All dimensions in mm (unless noted otherwise) |                                  |                      |         | W = (Kg) |           | Sheet 4 of 4 |            |  First Angle Projection |                 |